

## Test Size Press (Inclined Type)

## Model No. 2200

Along with upgrading of paper quality and diversification of paper kinds, the requirements for paper quality are diversified, and especially for printability, this trend is remarkable. Generally, the size press is provided with two rollers to coat size liquid on the surface to increase the surface strength of a wet paper at the press part of the paper making machine, after dewatering press, or to improve printability. The inclined type is more effective and of lower cost than the conventional inner sizing type using beater additive. In addition, the size press is widely used at the process of on-machine coating for application of primer for topcoat, bearing an important role to improve paper quality and printability. This test size press can



simulate as many conditions as possible of a practical paper making machine, using an excellent system with ease of handling, and ensuring high reproducibility. The mechanism is designed as follows; this is an inclined type press with two rollers of special material being laid at an inclination of 35 degrees. From the liquid tank, the size liquid is fed through a pipe onto the rollers, forming a dam of liquid between them. Between the rollers in such a state, is inserted the paper sheet semi-dried or dried (sizeless), then immediately the paper sheet is pressed in the roll nip.

As an option, there is a model equipped with a coating-liquid heating and circulating system and with a device to humidify the press roll.

Nip Pressure 50 to 250N/cm

Press Speed 40 to 100m/min. (optional 150m/min.)

Paper Sheet standard width 250mm, max. width 300mm, max. length 600mm

**Press System** paper sheet or continuous paper

**Application Amount** 0.5 to 3g/m<sup>2</sup>

Motor three-phase 200/220VAC 50/60Hz 0.75kW

**Coat Liquid Tank** size liquid tank with jacket (optional)

**Circulation Pump** monoflex pump, single-phase motor 100/110VAC, 0.1kW

**Roll Heating** room temperature to 80°C by hot water circulation, constant temperature water

tank (optional)

Air Source 0.5MPa

Outer Dimentions three-phase 200/220VAC 50/60Hz 0.75kW

**Instrument Weight** 525kg

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